

BIOGAS & BIOMETHANE

Solutions
& references



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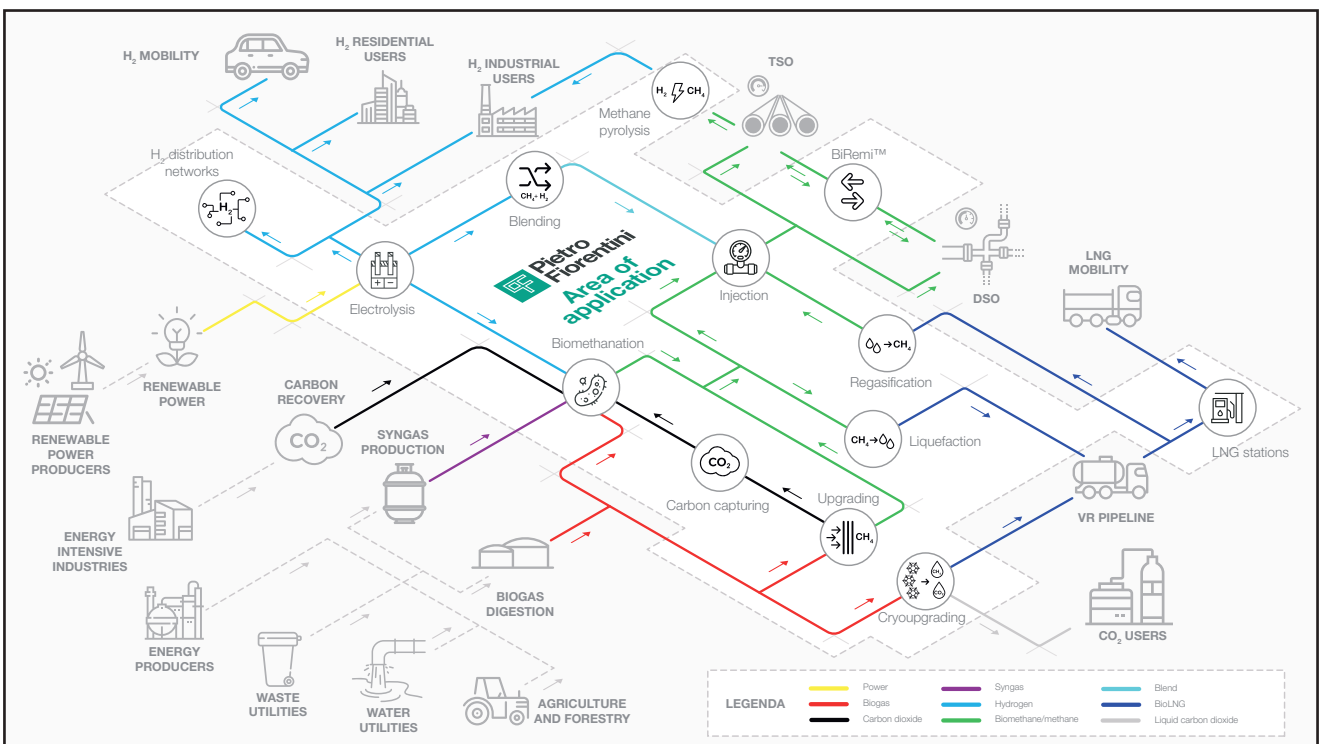
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1940

Headquarter:
Arcugnano (MI)

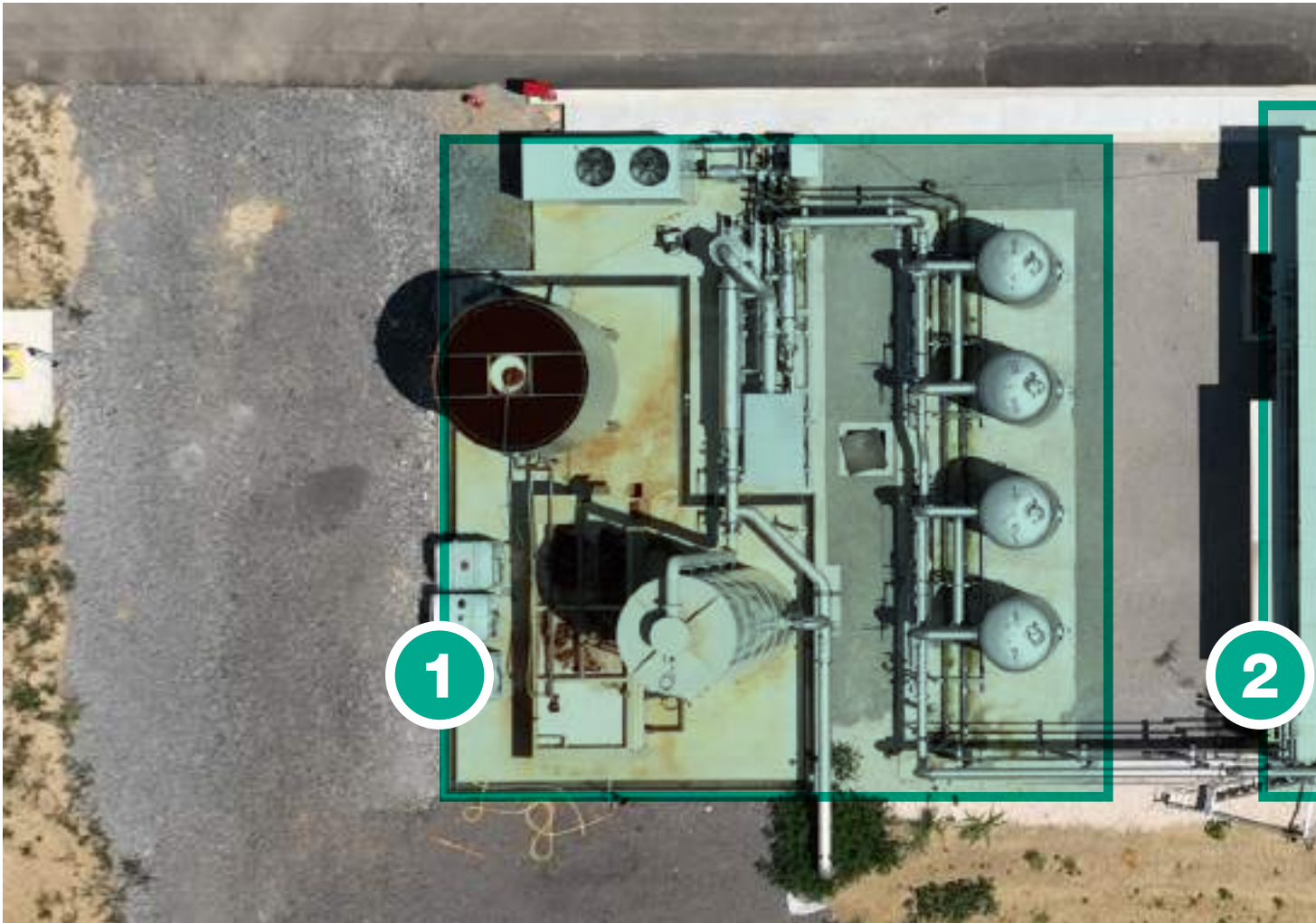


Pietro Fiorentini Group wants to lead the new future scenarios as protagonist: **digitalization, transition towards cleaner energy sources** and great responsibility on economic, social and environmental sustainability.

PIETRO FIORENTINI RENEWABLES PORTFOLIO



HOW THE **UPGRADING AND INJECTION**



1 PRETREATMENT & PREFILTERING

- **Desulphurization & dehydration:** H_2S content in the biogas is reduced from thousands to around 100 ppm thanks to a specific washing treatment. After this, **water is removed** from biogas in a **dehydration section**.
- **Activated carbon filtering:** the **residual H_2S** content is removed together with **Volatile Organic Compounds (VOCs)**.

2 COMPRESSION

The purified and dehydrated biogas enters the **compression** system to reach an operating pressure ranging from **10 to 18 barg**. From this section, **heat is recovered** for usage into other processes (e.g. for warming up anaerobic digestors).

SYSTEM WORKS



3 UPGRADING

FIOGrade⁺ membrane system separates carbon dioxide from clean biogas in order to obtain pure biomethane with high CH₄ content and **compliant for injection into the grid** infrastructure. From this system **CO₂ can be recovered** and purified for its valorization as green biogenic CO₂.

4 GRID INJECTION

FIOGrid⁺ injection system accurately analyses biomethane, ensuring that its composition **complies with the required quality standard** prior to injection in the gas grid. FIOGrid⁺ solution comprises **pressure regulation, measurement, quality assessment** and eventual **odorization**.

PRETREATMENT & PREFILTERING

Pretreatment and prefiltering are essential steps in biomethane upgrading plants, as they ensure that raw biogas is adequately cleaned and prepared for CO₂ separation. By effectively removing impurities such as hydrogen sulfide, moisture, siloxanes, particulates and VOC, these steps allow the protection of upgrading equipment, to enhance operational efficiency, and to ensure the production of high-quality biomethane. Well-designed pretreatment and prefiltering systems are crucial for an efficient and durable biomethane production process.

The solution includes desulphurization, dehydration and activated carbon systems.



Equipment protection

Pre-treatments prevent corrosion, fouling and damage to upgrading equipment, ensuring longer lifespan and lower maintenance costs.



Safety improvement

Toxic and hazardous components like H₂S and ammonia are removed, enhancing plant operations safety.



Compliance with standards

All contaminants are lowered to a level compliant with quality standard, even with varying biogas composition.



BIOGAS COMPRESSION

Biogas compression facilitates the conversion of raw biogas into high-purity biomethane suitable for various applications. By increasing gas pressure, biogas compression enhances energy density, optimizes upgrading performance, and enables efficient storage and transportation.



Optimized upgrading performance

- Properly compressed biogas ensures optimal performances in biogas upgrading process allowing for maximum biomethane yield and quality.
- It allows consistent and reliable operation, reducing operation downtime and system maintenance costs.



Enhanced safety

- Biogas compression helps reduce the risk of gas leaks during storage and transportation by maintaining gas pressure within safe operating limits.
- Properly designed compression systems incorporate safety features such as pressure relief valves and leak detection systems to mitigate potential hazards.



MEMBRANE UPGRADING

Fiograde⁺

FIOGrade⁺ system allows the selective separation of CO₂ from biogas and high-purity biomethane production suitable for injection into the natural gas grids or as vehicle fuel.

Electric consumption	< 0.29 kWh/Nm ³ raw biogas
Methane recovery	> 99.5%
Methane purity	up to 98%
Biomethane output pressure	from 10 to 18 barg



Advantages of membranes

- High selectivity to CO₂ and high separation efficiency.
- Flexibility in the design of individual stages thanks to different membrane types and sizes, suitable for a modular approach.
- Resistance to vibration and corrosion.
- Reliability: membranes are a “passive” technology with no moving parts and simple control philosophy.
- Compact design with easy installation and maintenance.

FIOGrade⁺

Thanks to the FIOGrade⁺ upgrading technology, CO₂ and biomethane contained in pretreated biogas are separated with an overall efficiency >99%. Thanks to its compact and flexible configuration, FIOGrade⁺ represents an optimal and scalable solution, suitable for a wide range of biogas input flows and compositions.



BIOMETHANE INJECTION SYSTEM



Biomethane injection plays a crucial role in the integration of purified biomethane into the existing natural gas infrastructure. Injection allows biomethane to be seamlessly distributed alongside conventional natural gas networks to end-users, such as residential, commercial, and industrial consumers.



Injection skids

These compact skids are fully integrated with upstream plant units, allowing for a unique and simple control of the whole system.



Smart metering systems

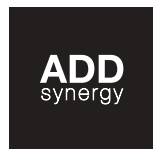
Advanced analytics and smart metering enable real-time monitoring and control of key operational parameters, such as pressure, flow rate and composition.

FIOGrid[®]

With injection into the natural gas grid, biomethane is sent directly to final consumers. For this reason, FIOGrid[®] solution includes several crucial steps: quality analysis, metering, compression, pressure regulation and odourisation.



CRYOGENIC TECHNOLOGIES FOR LIQUEFACTION



Cryo Inox, part of Pietro Fiorentini Group since 2022, is specialized in advanced cryogenic technologies and has 20+ years of experience in biomethane and CO₂ liquefaction. Committed to sustainability, through ADD Synergy brand it provides eco-friendly energy solutions for biogas and biomethane, encompassing small-scale liquefaction, distillation, regasification, storage and truck loading plants. Moreover, it provides solutions for CO₂ liquefaction and direct biogas treatment through a compact integrated process called **cryo-upgrading**, meant to simultaneously produce bio-LNG and liquid CO₂ from raw biogas.

Biomethane liquefaction & biogas cryo-upgrading

Biomethane liquefaction is adapted for perfect integration with biogas upgrading, being the perfect solution when high-quality bio-LNG is needed downstream biogas upgrading. When also CO₂ can be valorized, it's possible to directly and simultaneously transform biogas into bio-LNG and liquid food-grade CO₂ thanks to a flexible, integrated and turn-key solution called cryo-upgrading. These plants are always integrated with complete metrology, storage and truck loading systems for both bio-LNG and liquid CO₂.

Pietro Fiorentini supplies comprehensive solutions for biogas, biomethane & CO₂ treatment and liquefaction, thanks to advanced cryogenic technologies developed by Cryo Inox (ADD Synergy brand). Whether bio-LNG is required with or without liquid CO₂ (up to food-grade quality), Pietro Fiorentini offers a specific, optimized and custom-made solution.



Biomethane liquefaction	Biogas Cryo-Upgrading
Bio-LNG production	Bio-LNG + liquid CO ₂ production
Integration with membrane upgrading	Stand-alone complete plant
Maximum flexibility	Minimum electricity consumption
Suitable for integration of a separate CO ₂ liquefaction, working also discontinuously	Optimal when liquid CO ₂ is continuously needed

CO₂ capture, treatment and liquefaction

When an existing or new biomethane plant is willing to capture and valorize CO₂ from biogas, Pietro Fiorentini offers ad-hoc solutions that integrates with different types of biogas upgrading technologies. The proposed solutions comprise off-gas captation, thorough treatment for reaching high CO₂ purity and liquefaction. The system also includes storage, in which CO₂ is kept at around -30 °C and 12/16 barg, together with dedicated metrology and cryogenic pump to load trucks for product transportation to final users.

This system allows for the production of extremely high-purity liquid CO₂, up to food grade quality (CO₂ > 99.99%) for usage in the food and beverages sector.



Food & beverage market access



Carbon footprint minimisation



BIREMI™ REVERSE FLOW SYSTEMS

BiRemi™

The increasing delocalized production of renewable methane is changing the paradigm of mono-directional gas grid systems. The points of production of renewable methane are often far away from big high-pressure pipelines (transport grid) and can only have access to local low-pressure small infrastructure (distribution grid), which are almost always characterized by limited capacity. To inject renewable methane into the grid without capacity issues, reverse-flow unit are needed. Pietro Fiorentini's BiRemi™ works as a bi-directional system and is able to shift the gas from transport to distribution grid, and viceversa, while ensuring quality assessment, fiscal measurement, compression/pressure regulation and odorization/de-odorization.

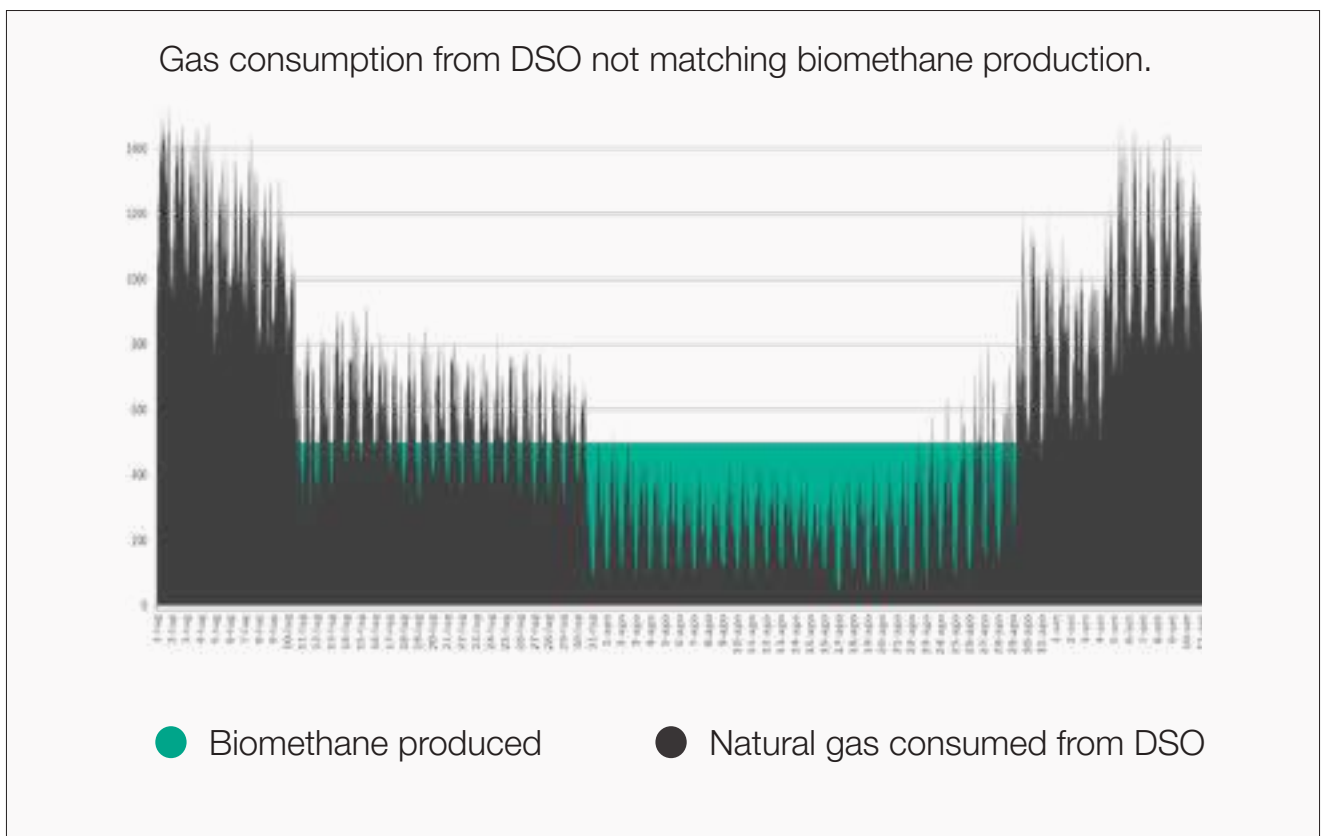


Grid stability



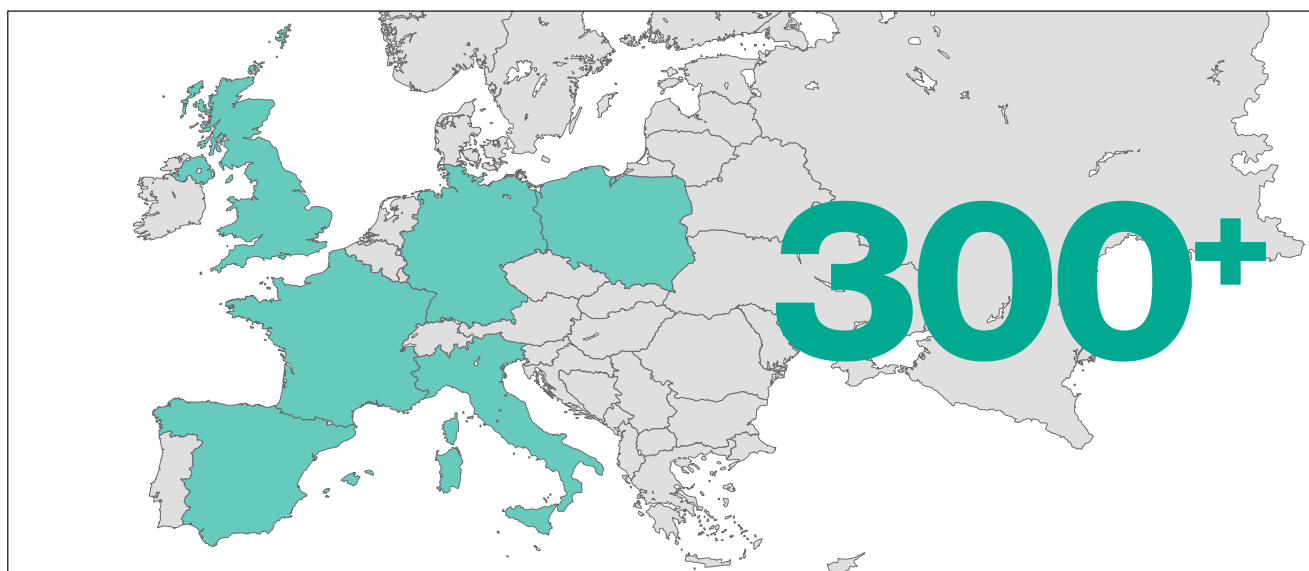
Maximum biomethane valorization

BiRemi™ enables delocalized DSO to free capacity and absorb new biomethane production.



REFERENCES

300+ solutions in EU



SELECTED REFERENCES

Bio Sole | Lazzari-Lucchini

From **livestock manure** to **biomethane**



Location	Montichiari (Italy)	
Customer	Lazzari / Lucchini	
Solution	Upgrading + grid injection	
Input / diet	Livestock manure	
Output / final product	Biomethane injected into the grid	
Effective capacity	Biomethane	330 Nm ³ /h

Cella Dati | EGEA-Santini Agricoltura Rinnovabile

From **livestock manure** to **biomethane**



Location	Cella Dati (Italy)	
Customer	EGEA / Santini Agricoltura Rinnovabile	
Solution	Upgrading + Injection + BiRemi	
Input / diet	Livestock manure	
Output / final product	Biomethane injected into the grid	
Effective capacity	Biomethane	600 Nm ³ /h

Ca' del Bue | Laduner-AGSM

From **organic waste** to **biomethane**



Location	Ca' del Bue (Italy)	
Customer	Laduner / AGSM	
Solution	Upgrading + grid injection	
Input / diet	Organic Municipal Solid Waste (OMSW)	
Output / final product	Biomethane injected into the grid	
Effective capacity	Biomethane	750 Nm ³ /h

Le Cortine | Siena Ambiente

From **organic waste** to **biomethane** and **food-grade CO₂**



Location	Asciano (Italy)	
Customer	Siena Ambiente	
Solution	Upgrading + grid injection + CO ₂ liquefaction	
Input / diet	Organic Municipal Solid Waste (OMSW)	
Output / final product	Biomethane and food-grade CO ₂	
Effective capacity	Biomethane	330 Nm ³ /h
	Food-grade CO ₂	11.1 TPD

La Coruña | SOLOGAS

From **organic waste** to **liquid biomethane** and **liquid food-grade CO₂**



Location	La Coruña (Spain)	
Customer	SOLOGAS	
Solution	Cryo-upgrading	
Input / diet	Organic Municipal Solid Waste (OMSW)	
Output / final product	BioLNG + liquid food-grade CO ₂	
Effective capacity	BioLNG	6.1 TPD
	Liquid food-grade CO ₂	8.8 TPD

Piacenza | Bioenergys-Emiliana Agroenergia

From agri-waste and livestock manure to biomethane



Location	Piacenza (Italy)	
Customer	Bioenergys / Emiliana Agroenergia	
Solution	Biogas upgrading	
Input / diet	Livestock manure	
Output / final product	Biomethane injected into the grid	
Effective capacity	Biomethane	400 Nm ³ /h

Volta Mantovana | Cominello

From livestock manure to biomethane



Location	Volta Mantovana (Italy)	
Customer	Az. Agr. Cominello	
Solution	Upgrading + grid injection	
Input / diet	Manure / agricultural waste	
Output / final product	Biomethane injected into the grid	
Effective capacity	Biomethane	250 Nm ³ /h

CUSTOMER SUPPORT AND SERVICES



Your plant under control

FIOEYE, the app to monitor Pietro Fiorentini Group's biomethane and hydrogen production plants.

The FIOEYE app allows to remotely monitor the progress of plants producing green molecules, such as biomethane and hydrogen.

For each plant it is possible to:

- monitor key process parameters;
- receive notifications;
- Start&Stop (only for hydrogen plants).

The app makes it easy to estimate the quantities produced, calculate specific electricity consumption and receive notifications in case of problems and plant shutdowns.

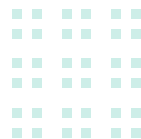
Available for iOS and Android.



SERVICE

Remote service

Service is a fundamental point in our solutions. We handle inspections, metrological controls and maintenance work, up to complete plant management. We measure operating parameters directly and continuously. We can **manage remote automation and promptly notify any anomalies**. Thanks to a capillary presence all over the world, we reduce intervention times and manage emergencies in the best way possible.



On site service

We follow all the process phases of each plant to guarantee continuity, efficiency, quality and low cost management of all interventions, requested and planned. We manage the **scheduled maintenance and functional tests for the gas pressure reduction stations**, for the mechanical revision of the reduction lines, for the release of fumes and the revision of the indirect heaters.

STRUCTURED AND LOCAL SERVICE

Always at the service of customers in Italy.



A single point of contact between client and supplier for every component and plant unit. A **unique, comprehensive, and worry-free service** approach. This is crucial to reduce downtime and maximize biomethane productivity.

A company deeply rooted in **Italy**, present throughout the entire national territory. This ensures maximum control over plant maintenance and guarantees quick and timely interventions whenever needed.

An end-to-end service solution, customized for every single need, offering **flexible contract durations** and multiple service levels:

- 1** **O&M service:** autonomous management with specialized technical support.
- 2** **Intermediate service:** a balance between autonomy and support.
- 3** **Advanced service (full):** the worry-free option for those who wish to fully delegate plant management.



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